

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

1. (Currently Amended) A ~~drum for a washer and a~~ dryer comprising:
a drum comprising:
a cylindrical metal body having a first diameter and a seam without an overlapping portion by butt welding, wherein the first diameter is not expanded;
end portions located at opposite ends of the cylindrical metal body, wherein the end portions have a second diameter smaller than the first diameter; and
folds having a folded edge at the end portions.
2. (Currently Amended) The ~~drum~~ dryer as claimed in claim 1, wherein the reduced part includes the opposite end part of the body part having a diameter thereof reduced ~~second diameter is formed by pressing the opposite ends.~~
3. (Currently Amended) The ~~drum~~ dryer as in claim 1, further comprising a connection part between the body part and the reduced part having a diameter reduced ~~which continuously reduces, between the cylindrical metal body and the end portions.~~
4. (Currently Amended) The ~~drum~~ dryer as claimed in claim 1, wherein the cylindrical ~~metal~~ body is formed by rolling a metal sheet and butt welding a seam.
5. (Currently Amended) The ~~drum~~ dryer as claimed in claim 4, wherein the butt welding is made except predetermined lengths of opposite edges of the seam between the end portions in a length direction for forming the bent parts.
6. - 7. (Canceled)

8. (Currently Amended) The ~~drum dryer~~ as claimed in claim ~~[[6]]~~ 1, wherein a ratio of an inside diameter of the ~~eylindrical-metal~~ body part to the inside diameter of the reduced part ~~end-portion~~s is equal to, or greater than 0.9.

9. (Canceled)

10. (Currently Amended) The ~~drum dryer~~ as claimed in claim ~~[[6]]~~ 1, wherein a difference of depths between an outside diameter of the ~~eylindrical-metal~~ body part adjacent to the ~~end-portion~~s reduced part and an outside diameter of the ~~opposite ends~~ reduced part is below 25 mm.

11. - 24. (Canceled)

25. (Currently Amended) The ~~drum dryer~~ as claimed in claim 1 wherein the bead is ~~folded~~ are formed by pressing the ~~eylindrical-metal~~ body part inwardly at a predetermined depth along a circumferential direction of the ~~eylindrical-metal~~ body part by pressing.

26. (Currently Amended) A ~~drum for a washer and a dryer~~ comprising:
a drum comprising:

a body ~~having a first diameter~~ part formed by rolling a metal sheet into a cylinder, and butt welding a seam without an overlapping portion, having beads formed in a surface ~~of the body~~ for strengthening; ~~the body, wherein the first diameter is not expanded;~~

connection parts having diameters ~~which reduced~~ continuously ~~reduce~~ from opposite sides of the body part by pressing, respectively ~~wherein the connection parts are formed by;~~

pressing end portions reduced parts formed at opposite end parts of the body part, ~~the end portions extending from~~ extended from one end of the connection parts by pressing respectively, each having a diameter smaller than ~~the first~~ a diameter of the body part; and

~~folded each~~ bent parts each having a folded edge of the reduced part ~~at the end portions~~.

27. - 28. (Canceled).